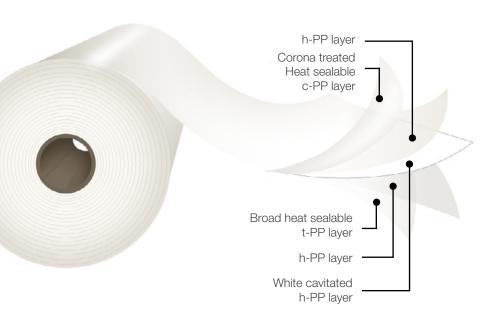


Multilayer BOPP Film

White cavitated, one side corona treated, two side heat sealable.





Description

Opp VoidFilm is a five-layer film with controlled cavitation and white pigmentation. It contains a combined migratory / non-migratory slip and antistatic package for an excellent machinability. The untreated face confers a broad heat seal range. The corona treated side is located on the outside.

Main Characteristics

- Optimized cavitation
- Excellent whiteness
- Outside corona treated
- Outstanding flatness and dimensional stability
- Broad heat seal range

Applications

This film is designed to be employed in a great variety of converting processes for the food and industrial packaging as a mono-web and in laminated structures. Its structure provides high opacity, excellent whiteness and high gloss. It meets FDA regulations for direct food contact.

* Important Considerations

It is recommended to store this material at conditions not exceeding 86°F , at shadow and with a relative humidity of 60%

There might be a deterioration of certain physical properties by adverse storage conditions. It is therefore advisable to keep an adequate inventory turn-over of this material.

Standard Dimensions*

and width restrictions. Please consult your sales representative.

Typical Values of Physical **Properties***

*Information and data presented in this data sheet is intended to be used as general guidelines. Technical specifications are available upon request.

| OppFilm Code | | Thickness (µm) | Unit Weight (g/m²) | Width (mm) | Core Size | 570 mm Φ Outside Diam. | | 760 mm Φ Outside Diam. | | Treated | |
|--------------|---|-------------------|--------------------------|---------------|-----------------|---------------------------|-------------------|---------------------------|----------------|---------|---------|
| | | | | | | Length (m) | Weight (kg/cm) | Length (m) | Weight (kg/cm) | Face | |
| V | C | 25 | 25.0 | 17.5 | 400 to 2,000 | 3" & 6" | 8,300 | 1.45 | 16,500 | 2.88 | Outside |
| V | C | 30 | 30.0 | 21.0 | | | 7,100 | | 14,100 | | |
| V | C | 35 | 35.0 | 24.5 | | | 5,900 | | 11,800 | | |
| V | С | 40 | 40.0 | 28.0 | | | 5,200 | | 10,300 | | |

| Brananti | Unit | Testing | Thickness in Microns | | | | |
|-----------------------------------|--|-------------------------|-------------------------|-------|-------|-------|-----|
| Property | | Method | 25 | 30 | 35 | 40 | |
| Opacity | % | DIN 53146 | 75 8 | | | 30 | |
| Gloss @ 45° | % | ASTM D2457 | 80 | | | | |
| Coefficient of Friction - Kinetic | | | ASTM D1894 | 0.20 | | | |
| Coefficient of Priction - Rinetic | T/T | - | A31W D1094 | 0.25 | | | |
| Tongile Strength MD | | N/mm ² | | 80 | | | |
| Tensile Strength | TD | IN/ITIITI- | | 150 | | | |
| Elongation at Break | | % | ASTM D882 | 130 | | | |
| Elongation at Break | TD | 70 | ASTIVI DOOZ | 50 | | | |
| Secont Medulus @ 20/ | MD | N/mm ² | | 2,000 | | | |
| Secant Modulus @ 2% | TD | IN/IIIIII | | 3,500 | | | |
| Surface Tension | dyne/cm | ASTM D2578 | 38 | | | | |
| Heat Seal Initiation Temperature | | °C | ASTM F88 ASTM F2029A | 105 | | | |
| Seal Strength @ 112°C | INT/INT | N/25 mm | @ 40 psi, 1.0 s | 5.8 | 6 | 7.5 | |
| Water Vapor T. R. @ 38 °C, 90% F | R. H. | g/(m ² .day) | ASTM F1249 | 6.5 | 5.6 | 5.1 | 4.7 |
| Oxygen T. R. @ 23° C, 0% R. H. | cm ³ /(m ² .day) | ASTM D3985 | 2,200 | 1,800 | 1,700 | 1,600 | |

